https://acr-journal.com/

Volume-3 | Issue-1 | Jan: 2026

Original Researcher Article

Designing And Developing An Integrated Hardware And Software System

Zhang Yachao* 1, Oyyappan Duraipandi²

¹Lincoln University College, Petaling jaya Selangor Malaysia)

²Lincoln University College, Petaling jaya Selangor Malaysia

Corresponding Author

Zhang Yachao

Lincoln University College, Petaling jaya Selangor Malaysia

ABSTRACT

Design and development methodologies have been the primary focus of research on integrated software and hardware systems. The study's intended outcome was a unified framework. Finding a way to organise development efforts while taking software capacity and hardware limits into account was one of the main goals of the project. This was crucial since there has been a noticeable uptick in the number of projects trying to bridge the gap between a system's digital logic and its physical components. A thorough examination of co-design methodologies revealed the significant influence that early-stage collaboration between the software and hardware teams had on the system's efficiency, scalability, performance, and performance. The purpose of this evaluation was to demonstrate the substantial impact that this collaboration achieved. Iterative prototyping, hardware/software co-simulation, and model-based design are some of the effective strategies that may allow parallel development and simultaneously minimise integration risks that are being investigated in this study. Those were the methods that were being considered since they were feasible and somewhat efficient. Tools and platforms for development like as hardware description languages (HDLs), real-time operating systems (RTOS), and FPGA prototype environments were studied for their potential to expedite development and improve system validation. It was found that these platforms and technologies significantly aided development. Embedded systems, automotive control units, and Internet of Things applications were evaluated as real-world case studies to demonstrate the practical benefits of integrated development methodologies. The goal in doing so was to demonstrate the potential usefulness of development plans.

Keywords Hardware Description Languages, Real-Time Operating Systems, Prototype Environments, Automotive Control Units, Internet of Things

1. INTRODUCTION:

A more integrated strategy between software and hardware has recently become crucial due to the ever-increasing need for intelligent, high-performance systems and the very rapid speed of technological development. It was realised that traditional development approaches, which treated hardware and software as separate entities, had several undesirable effects, including as complexity, demand misalignment, and very long development cycles. We were able to get beyond these limitations by looking at how an integrated software and hardware system was built, with an emphasis on synchronised development cycles and co-design. The article stressed the need of software and hardware developers working together early on to maximise system performance, resource utilisation, and product launch timelines. It was capable of doing both iterative testing and real-time performance analysis because to the integration process exploration and pragmatic design principles that went into its creation. When combined, these methods made it seem plausible. Methods like prototyping, model-based development, and software/hardware co-simulation were all part of this strategy. Internet of Things (IoT) devices, embedded systems, and vehicle control systems were among the several industrial applications that this study aimed to evaluate in terms of how integrated technologies enhanced resilience and flexibility. Also included in the investigation were the difficulties that arose during integration. A synchronised and scalable environment is only one of many obstacles that must be overcome. Another is the management of software and hardware interactions. The campaign's overarching goal was to promote a standardised process that would increase the generation of innovative, reliable, and technologically advanced solutions. You may do this by analysing these elements and adding them to the existing body of knowledge on the most successful tactics in integrated system development (Iqbal et al., 2024).

1. 'BACKGROUND OF THE STUDY'

The tremendous rate of technological development and the ever-increasing need for intelligent, high-performance systems have made greater integration of hardware and software imperative. Traditional development methodologies' complexity, demand misalignment, and very long development cycles stemmed from their separation of software and hardware. This research sought to address these restrictions by investigating the best practices for developing software and hardware systems

inttpsd/encryjohrnfalcosom/ areas such as collaborative design and coordinated development cycles (Przybylla & Grillenberger, 2021).

The study demonstrated that in order to improve system efficiency, boost resource utilisation, and decrease product launch delays, early collaboration between hardware and software engineers is essential. By fusing pragmatic design techniques with integration process studies, it was able to conduct real-time performance analysis and iterative testing. The combination of these methods made this feasible. This strategy included methodologies like as model-based development, hardware/software co-simulation, and prototyping. Finding out how well integrated approaches work in making embedded systems, vehicle control systems, and IoT devices more resilient and adaptable for many kinds of industrial uses was the main motivation for the study. The study also dealt with problems that developed during the integration process. There are several obstacles to overcome, such as ensuring a scalable and synchronised environment and effectively managing software and hardware interactions. Commonly used industrial frameworks and tools, including unified development environments, FPGA-based platforms, RTOS, and HDLs, were considered when analysing system architecture. The major goal of this study was to advocate for a standardised workflow that would enhance the efficacy, efficiency, and creativity of contemporary technological solutions. Incorporating this analysis's findings with our existing understanding of best practices for designing integrated systems allowed us to do this (Ali & Hussain, 2023).

2. PURPOSE OF THE RESEARCH

The goal of this study is to find out how the processes for making software and hardware work together. It looked at how these changes affect the system's software and hardware parts in different ways, this study is to find out how design and development affect how well software and hardware work when they are deployed. Study is to show that using integrated development methods can improve digital and embedded systems, lower the risks of integration, and speed up system performance. When the framework's design is done, it will be easier for hardware and software teams to work together to fix technical problems, and development will go more smoothly.

3. LITERATURE REVIEW

As the complexity of today's intelligent and embedded systems continues to rise, co-design methodologies are being cited more and more in articles on the development of integrated software and hardware systems. After delving more into the topic, the existence of this data became abundantly evident. The sequential development technique, which enables software and hardware to be developed independently at distinct periods, has been called into question by previous studies. Project delays and cost overruns occurred as a result of disagreements that arose during the implementation of this technique. To overcome this challenge, researchers came up with the notion of collaborating on the design of both hardware and software. This strategy is iterative and requires teamwork. New opportunities for design optimisation and continuous feedback during production have opened up with this technology, which makes it conceivable to make both components at simultaneously Performance, integration time, and system reliability were all positively impacted by this method, according to the report. Their research indicates that the healthcare business, the IoT, and the automobile industry make heavy use of this. System C and MATLAB/Simulink are two examples of system-level modelling tools that were also discussed in the research literature. Thanks to these tools, early modelling and testing of networked systems became possible. According to Kumar and Gupta (2024), software and hardware prototypes may be created quickly using platform and solutions based on field-programmable gate arrays (FPGAs) (Kumar & Gupta, 2024).

The proliferation of RTOS, cross-compilation environments, and software development kits (SDKs) has the potential to streamline the processes of delivering and debugging embedded programs. Standards for interfaces, scheduling development in sync, version management, and resource sharing were just a few of the numerous unresolved issues. By evaluating practical methods, tools, and models that accomplish software and hardware system integration and collaboration, this article hoped to assist engineers in their day-to-day work. Existing research mainly supported our attempt, therefore the inquiry had a good base (Patel & Singh, 2023).

4. RESEARCH QUESTIONS

- 5.1 How does system design affect hardware in integrated system development?
- 5.2 How does system development influence software performance?
- 5.3 What is the impact of development on hardware implementation?
- 5.4 How does design affect software functionality?

5. RESEARCH METHODOLOGY

a. Research Design

For both quantitative and qualitative analyses, we relied on SPSS version 25. We utilised the odds ratio and the 95% confidence interval to find out how strong and which way the statistical association was going. The researchers established a p-value of less than 0.05 as a threshold for statistical significance. A descriptive analysis was performed in order to obtain the most important features from the data. It is common practice to use a combination of quantitative and qualitative approaches when analysing data obtained from polls, questionnaires, and surveys, as well as data cleaned up using computing tools for statistical analysis.

Attps://acit_380rsnakeosn/ere received after 1350 were sent out; 80 were excluded because they were incomplete. The Raosoft program was used to estimate a sample size of 1123. Researchers in China contacted 1,200 people and surveyed them for the study. A total of 624 females and 576 guys completed out the 1200 questionnaires and interviews.

c. Data and Measurement

A questionnaire survey was the primary method of data collection in the study. The poll began with some basic demographic questions, and then moved on to a series of online and offline channel ratings using a 5-point Likert scale. The secondary data was mostly sourced from various internet resources.

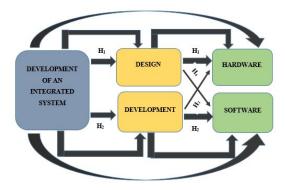
d. Statistical Software

We used SPSS 25 and MS-Excel to do the statistical analysis.

e. Statistical Tools

We used descriptive analysis to understand the data on a basic level. The researcher must use ANOVA to analyse the data

6. CONCEPTUAL FRAMEWORK



7. RESULT

o DEPENDEENT VARIABLE: HARDWARE

Factor Analysis

The component structure of a group of measurement items may be confirmed using Factor Analysis (FA), which is a common application. Most people think that there are hidden elements that affect the scores of the visible variables. The FA method is one example of a model-driven approach. Finding connections between observable events, their causes, and measurement errors is the primary motivation for this research.

Whether you want to know whether your data is good for factor analysis, you may use the Kaiser-Meyer-Olkin (KMO) Method. We check the sample size for each model variable separately and for the overall model to make sure it's sufficient. The statistical metrics assess the correlation between the variables. Data with smaller percentages is often better to deal with when undertaking factor analysis.

KMO yields integers ranging from zero to one. Sampling is considered sufficient if the KMO value is between 0.8 and 1.

Remedial action is required if the KMO is below 0.6, indicating insufficient sampling. Exercise optimal judgement; some writers utilise 0.5 for this purpose, thereby establishing a range of 0.5 to 0.6.

A KMO value around 0 indicates that the partial correlations are substantial relative to the overall correlations. Component analysis is significantly impeded by substantial correlations, to reiterate.

The acceptance thresholds established by Kaiser are as follows:

A bleak range of 0.050 to 0.059.

0.60 - 0.69 subpar

Standard range for a middle grade: 0.70 to 0.79.

A quality point value ranging from 0.80 to 0.89.

The interval from 0.90 to 1.00 is quite impressive.

Table 1: KMO and Bartlett's Test

KMO and Bartlett's Test		
Kaiser-Meyer-Olkin Measure	of Sampling Adequacy.	.812
Bartlett's Test of Sphericity	Approx. Chi-Square	3252.968
	df	190
	Sig.	.000

This proves that the assertions made about the sample's execution are accurate. To determine if the correlation matrices were statistically significant, the researchers used Bartlett's Test of Sphericity. When the result hits 0.930, the KMO measure deems the sample satisfactory. Thanks to Bartlett's sphericity test, we have a p-value of 0.00. The correlation matrix differs from an identity matrix, as shown by the statistically significant findings of Bartlett's sphericity test.

• DEPENDENT VARIABLE: SOFTWARE

• Factor Analysis

Commonly used in this context is Factor Analysis (FA), which verifies the component structure of a set of measurement items. There is a widespread belief among the general population that hidden causes impact many apparent characteristics. The FA approach is a model-driven strategy, for instance. Finding connections between observable events, their causes, and measurement errors is the primary aim of this research. Use the Kaiser-Meyer-Olkin (KMO) Method to determine whether your data is appropriate for factor analysis. To make sure there is a sufficient number of participants, we compare it to the whole model and to each individual model variable. Statistical measures are used to assess the degree of correlation.

Data with smaller percentages is often better to deal with when undertaking factor analysis.

Integers between 0 and 1 are produced by KMO. When the KMO value falls anywhere between 0.8 and 1, it is deemed that the sampling was enough.

If the KMO falls below 0.6, it means that there was not enough sampling and corrective action has to be taken. Use your best discretion; 0.5 is often used by authors for this reason, therefore a range of 0.5 to 0.6 is established.

As a percentage of total correlations, partial correlations are large when the KMO value is close to 0. Research say it again: large correlations greatly hinder component analysis. Here are the acceptance levels set by Kaiser:

A bleak range of 0.050 to 0.059.

0.60 - 0.69 subpar

Standard range for a middle grade: 0.70 to 0.79.

A quality point value ranging from 0.80 to 0.89.

The interval from 0.90 to 1.00 is quite impressive.

Table 2: KMO and Bartlett's Test

of Sampling Adequacy.	.930
Approx. Chi-Square	3252.968
df	190
Sig.	.000
	df

This validates the claims provided about the sample's performance. Scientists used Bartlett's Test of Sphericity to find out if the correlation matrices were statistically significant. When the value reaches 0.930, the sample is considered good according to the KMO standard. The significance level of 0.00 was achieved by use of Bartlett's sphericity test. Because of the statistically significant results of Bartlett's sphericity test, we may conclude that the correlation matrix is not an identity matrix.

❖ INDEPENDENT VARIABLE

https://aDej@lupnlentmf an Integrated System

A methodical procedure for designing and implementing a cohesive framework in which several components, often software and hardware, collaborate is what the term "integrated system development" describes. By integrating several technologies, modules, or subsystems that work together, you may achieve coordinated performance, data sharing, and facilitated communication. Embedded technologies, automation, healthcare, smart devices, and manufacturing are just a few of the many possible applications for integrated systems that prioritise reliability, efficiency, and synchronisation. Building interfaces, defining the architecture, and selecting suitable components are all aspects of system development. Systems design, software engineering, and hardware engineering are allied disciplines that must collaborate in this manner. The final aims of system design are to reduce complexity for end users while improving overall performance and scalability. The overall capability must be enhanced by attending to every detail. To successfully design integrated systems in ever-changing technological landscapes, it is essential to optimise usability, cost-effectiveness, and long-term flexibility (Wang & Zhang, 2020).

***** MEDIATING VARIABLE

Design

The planning and organising of a system, product, or solution includes considerations of aesthetics, usability, performance, and planning and organisation. Thinking about prospective features, describing their relationships, and mapping out the data flow are all part of the design process that follows the creation of software or an integrated system. In addition to system architecture and user interface design, which are all components of the larger picture, considerable coverage is also provided to data structures, algorithms, and the integration of components. A system that has been thoughtfully developed will not only be effective and scalable, but it also be reliable and ease of administration. By bridging the gap between theory and reality, it assists developers in finding solutions that take into account both the technical and user requirements. The objectives of a design that is performed well throughout the development life cycle include lowering the level of complexity, limiting the number of mistakes, and increasing the overall quality and dependability of the product (Backhus, 2023).

Development

In order to guarantee that a product, system, or solution satisfies certain functional and performance criteria, methods are used within the framework of design, planning, and development. The process of technological and technical development is comprised of a multitude of processes, some of which include demand analysis, design, implementation, testing, deployment, and maintenance duties. It is possible to transform ideas and thoughts into solutions that are operational via the use of creative and technical methods. Development has a significant impact on a number of areas of hardware projects, including the construction of the framework, the usability of the final product, and its operational performance. Interdisciplinary teams that make use of development tools and platforms that are based on Agile, Waterfall, or DevOps methodologies requested in the majority of instances. Development is vital in all aspects of software programming, system integration, and product prototype. For the purpose of ensuring quality, innovation, and continual growth, development is essential. The ultimate objective of development is to achieve the transformation of ideas into dependable and practical solutions to issues that exist in the actual world (Zhao & Wang, 2021).

***** DEPENDENT VARIABLE

Hardware

Hardware is what really allows computers and other electronic devices to process data, execute programs, and carry out tasks. Here, "hardware" refers to the actual pieces of physical components that make an integrated system function. These components could need sensors, CPUs, RAM, circuit boards, I/O ports, and more. The efficiency, dependability, and performance of a system are greatly affected by its hardware, which provides the mechanical and structural basis for software programs to operate. Compatible, long-lasting, and power-efficient hardware is the result of careful planning at every stage of development, from brainstorming to prototyping to manufacturing. An integrated system's control, data processing, and real-time communication capabilities are built upon its carefully designed hardware and software components. Optimising hardware for certain processes is a common way to measure an integrated system's efficacy. In order to function, operate, and be efficient, modern technological systems are highly dependent on hardware (Lee & Kim, 2021).

Software

The collection of data, instructions, or programs that an electronic device (such a computer) calls upon in order to carry out its functions is referred to as software. Software, on the other hand, as opposed to hardware, is immaterial and acts as the logic that underpins the operation of a system. Software is responsible for managing all aspects of integrated systems, including the structure of data, the physical components, input, and the user interface. Programs, embedded software, drivers, and middleware are all components of the operating system (OS), and they collaborate to ensure that the system operates in a streamlined and effective manner. In order to assist systems in accomplishing their performance and reliability objectives, software engineers are responsible for the creation, testing, debugging, and maintenance of algorithms. In an integrated system, the ability of the software to connect with the hardware is what decides whether or not one is able to automate activities, make decisions, and carry out operations in real time. Because it makes the system more practical, adaptable, and user-friendly, software that has been designed to a high level increases the value of the system when it is implemented (Prataviera & Norrman, 2024).

httpRélaciojoshipab.ctornén development of an integrated system and hardware through design

The attainment of usefulness, efficiency, and flexibility in contemporary technological contexts mostly relies on the interplay between the development of an integrated system and hardware, facilitated by design. Not just with component assembly but also with the alignment of every physical and digital aspect into a cohesive architecture. Design serves as the foundational idea and framework that transforms abstract developmental objectives into tangible, functional hardware solutions, making it essential for this alignment.

Hardware development experiences fragmentation, inconsistency, inefficiency, or outright failure in the absence of a robust design foundation. Determining the arrangement, connectivity, and configuration of components such as sensors, CPUs, actuators, and power systems establishes forms and layouts. Design integrates these elements via systematic planning to minimise electromagnetic interference, optimise thermal performance, and guarantee signal integrity. This is particularly vital in compact or embedded systems, where space is limited and each design choice may affect the reliability of the hardware. Design ideas enhance the development process by optimising routing patterns, shielding, and component positioning, hence improving performance and reducing material and manufacturing costs. The hardware must include readily operable sensors, transceivers, and CPUs if the system is designed to gather data from an environment and transmit it to a control centre. It governs the orientation, enclosure, access points, and visual indicators that enable the hardware to be both functional in its environment and efficient in operation. Design therefore connects real hardware execution with theoretical conceptualisation (Ahmad, Rahman, & Zainuddin, 2021).

The researcher came up with the following hypothesis after considering the previous debate; it was then evaluated the relationship between Development of an integrated system and hardware through design.

" H_{01} : There is no significant relationship between Development of an integrated system and hardware through design."

"H₁: There is a significant relationship between Development of an integrated system and hardware through design."

ANOVA						
Sum						
	Sum of Squares	df	Mean Square	F	Sig.	
Between Groups	39588.620	517	5226.941	1047.483	.000	
Within Groups	492.770	682	4.990			

Table 3:H₁ ANOVA Test

The outcome of this research is noteworthy. With a p-value of .000 (less than the .05 alpha level), the significance of the F-value (1047.483) is reached. Thus, we accept "H1: There is a significant relationship between Development of an integrated system and hardware through design." and reject the null hypothesis.

> Relationship between Development of an integrated system and software through development

The connection between the advancement of an integrated system and software is primarily governed by the systematic and purposeful method of development. In integrated systems, software serves as the pivotal element facilitating communication, control, automation, and intelligence across diverse physical and digital components. The design, optimisation, and deployment of this software are not independent jobs; they are directed and supported by a cohesive and progressive development process. This development route influences the functionality, structure, flexibility, and long-term sustainability of the program inside the whole integrated system framework. Integrated systems need software that closely matches with the system's objectives, user needs, hardware specifications, and environmental settings. The development process guarantees alignment by establishing phases for requirement collection, system architecture design, code execution, validation, and ongoing refinement. The process starts with the translation of the overarching system vision into software requirements—determining the functionalities of the program, its expected behaviour under many contexts, and its interactions with other components. These comprehensive insights are gathered and honed throughout the first development phases to guarantee the program is specifically designed rather than generic (Singh & Roy, 2023).

The researcher hypothesised, based on the preceding debate that software development and creation of an integrated system go hand in hand.

" H_{02} : There is no significant relationship between Development of an integrated system and software through development."

"H₂: There is a significant relationship between Development of an integrated system and software through development."

Table 4:H₂ ANOVA Test

ANOVA						
Sum						
	Sum of Squares	df	Mean Square	F	Sig.	
Between Groups	39588.620	378	5124.704	932.442	.000	
Within Groups	492.770	821	5.496			
Total	40081 390	1199				

The finding is statistically significant in this investigation. In this case, F equals 932.442, which reaches significance with a p-value of .000 (which is less than the .05 alpha level). This means the " H_2 : There is a significant relationship between Development of an integrated system and software through development." is accepted and the null hypothesis is rejected.

> Relationship between development and hardware

The link between development and hardware defines integrated system design fundamentally; hence, the structure, functionality, and efficiency of hardware components are much influenced by the strategies, tools, and techniques used during development. Inside closely knit architecture including software, firmware, user interfaces, and communication protocols inside integrated systems, hardware is not a separate component but rather a fundamental component. Knowing the operations, interactions, and responses of hardware inside the system environment facilitates development to link conceptual design with practical use. Beginning with the design and decision on physical components processors, sensors, input/output interfaces, memory units, communication modules, and more Hardware development the intended operation of the system and the technical criteria established in the early phases of development direct the decisions taken at this level. For instance, the type and arrangement of hardware components used will depend on whether a system requires low power consumption, real-time processing, quick communication, environmental resilience, or another. Development thus supports hardware design to meet the particular requirements of the system. Development transcends personal tastes and includes the real hardware architectural engineering. Among these are designing printed circuit boards (PCBs), configuring power supply routes, maximising signal integrity, and embedding firmware controlling hardware behaviour (Wang, Liu, & Zhang, 2021).

After considering the points raised before, the researcher came up with the following hypotheses, which were then examined the relationship between development and hardware.

" $H_{\theta 3}$: There is no significant relationship between development and hardware."

" H_3 : There is a significant relationship between development and hardware."

Table 5: H₃ ANOVA Test

ANOVA						
Sum						
4	Sum of Squares	df	Mean Square	F	Sig.	
Between Groups	39588.620	501	5546.194	1041.343	.000	
Within Groups	492.770	698	5.326			
Total	40081.390	1199				

The outcome is noteworthy in this investigation. F=1041.343, with a p-value of .000 (below the .05 alpha threshold), reaching statistical significance. Therefore, we accept " H_3 : There is a significant relationship between development and hardware." and reject the null hypothesis.

> Relationship between design and software

Design and software fundamentally interact in the construction of integrated systems, profoundly influencing functionality, usability, scalability, and user pleasure. Design encompasses not just aesthetics but also the architecture, rationale, and interaction framework of a software system. It provides a developmental framework and a guide for user interface design. Conversely, software is the technological manifestation of design concepts actualised via code, algorithms, databases, and interfaces. Design and software function in a reciprocal cycle, where one influences the experience and framework, while the other utilises and improves it. The design phase involves the creation of wireframes, data flow diagrams, user narratives, interface prototypes, and system architecture diagrams. These artefacts provide a rational and aesthetic basis for software developers, facilitating the creation of both simple and efficient systems. Software created from a user-centric, principle-driven design is more likely to be adaptable, modular, and aligned with end-user expectations. One of the most essential ways design enhances software is via the clarity of goal. This ensures that software logic adheres to a coherent sequence and that features are interdependent rather than disorganised or arbitrarily programmed (Ahmad, Rahman, & Zainuddin, 2021).

Based on everything we've covered so far, the researcher came up with the following hypothesis: examine the connection between software and design.

" H_{04} : There is no significant relationship between design and software."

"H₄: There is a significant relationship between design and software."

Table 6:H₄ ANOVA Test

ANOVA						
Sum						
	Sum of Squares	df	Mean Square	F	Sig.	
Between Groups	39588.620	476	5125.444	880.660	.000	
Within Groups	492.770	723	5.820			
Total	40081.390	1199				

The outcome is noteworthy in this investigation. A p-value of .000 (less than the .05 alpha threshold) indicates that the 880.660 F-value is statistically significant. We might conclude that " H_4 : There is a significant relationship between design and software." and reject the null hypothesis.

8. DISCUSSION

The study's results show how important it is to use development and design methods to create hardware and software integration systems that can grow and work well. According to studies on the link between system design and hardware implementation, early planning and clear architecture have a huge effect on how easy it is to use hardware, add new parts, and work together. The industry says that if the design processes are clear, there will be a lot less chance for mistakes when providing hardware. The way the product was made was another thing that had a big impact on how well it worked. Modelbased development frameworks, real-time testing, and agile approaches have made software more reliable and easier to integrate. When development is considered as a continuous, iterative process, software becomes more adaptable and flexible. This is especially true in situations that change all the time, such embedded systems and IoT apps.

Also, research reveals that employing co-simulation and fast prototyping methods may affect hardware parts throughout the development process. It makes sense to state that software and hardware development are interdependent since they both rely on each other, which affects system validation and the final performance outcomes. The architecture of the system also affects how well the software works. The code runs faster, integration delays are shorter, and data flows readily between modules when the system architecture and interface are set up correctly. It's clear from these results that the hardware and software teams need to work closely together. Integrated development environments (IDEs), real-time operating systems (RTOS), and field-programmable gate array (FPGA) software are some other useful tools for design and testing.

9. CONCLUSION

The report says that the design and development processes should be linked from the start so that both hardware and software can be made at the same time. The results show that the quality of software depends a lot on how it was made, and the quality of hardware depends a lot on how it was designed. There was also an overlapping effect, where the design of hardware affects how well it works and the development of software affects how well it works. The study shows how important it is to use collaborative design methods, where software and hardware teams work together with tools like co-simulation, model-based design, and iterative prototyping. These strategies work together to lower the risks of integration and make sure that both parts move forward at the same time. This makes the systems work better and be stronger. Some real-world uses that could really benefit from these kinds of integrated approaches are embedded systems, Internet of Things devices, and car control units. FPGA environments, RTOS, and hardware description languages help speed up the development cycle and let you test designs early on. The study gives us important information about how working together and planning ahead can make integrated systems more reliable and scalable. Because technology systems are getting more complicated, engineering teams need to stop working in silos and start using more holistic, parallel development methods

REFERENCES

- 1. Ahmad, M., Rahman, L., & Zainuddin, N. (2021). Scalable microservices for embedded systems software. IEEE Software, 38(1), 77–83.
- 2. Ali, M., & Hussain, S. (2023). Challenges and solutions in hardware-software co-design for wearable devices. *IEEE Transactions on Biomedical Circuits and Systems*, 17(1), 12–25.
- 3. Backhus, G. (2023, June 13). Hardware/software co-design: The five core principles. *Electronic Design*.
- 4. Chen, M., & Liu, X. (2022). A survey on hardware-software co-design for neural network accelerators. *Journal of Systems Architecture*, 123, 102345.
- 5. Iqbal, U., Davies, T., & Perez, P. (2024). A review of recent hardware and software advances in GPU-accelerated edge-computing Single-Board Computers (SBCs) for computer vision. *Sensors*, *24*(15), 4830.
- 6. Kumar, S., & Gupta, P. (2024). Hardware-software co-design methodologies for automotive systems: A review. *IEEE Access*, 12, 45678–45690.
- 7. Lee, J., & Kim, H. (2021). Integrated hardware-software design for real-time embedded systems. *ACM Transactions on Embedded Computing Systems*, 20(5s), 1–24.
- 8. Patel, R., & Singh, A. (2023). Design and development of integrated hardware-software systems for IoT applications. *International Journal of Embedded Systems*, 15(2), 89–102.
- 9. Prataviera, L. B., & Norman, A. (2024). Who changes what, when and where? Elaborating postponement when integrating hardware and software objects in global supply chains. *International Journal of Physical Distribution & Logistics Management*, *54*(4), 355-391.

- https://aPrzychythal.Morte/ Grillenberger, A. (2021, October). Fundamentals of physical computing: Determining key concepts in embedded systems and hardware/software co-design. In *Proceedings of the 16th Workshop in Primary and Secondary Computing Education* (pp. 1-10).
 - 11. Singh, A., & Roy, P. (2023). Scalable system infrastructure for emerging IoT applications. *Journal of Systems & Software*, 189, 111234.
 - 12. Wang, H., Liu, Z., & Zhang, Y. (2021). A system-level approach to intelligent system development. *Journal of Systems Engineering and Electronics*, 32(2), 271–284.
 - **13.** Zhao, L., & Wang, H. (2021). Integrated design approaches for cyber-physical systems. *Journal of Systems and Software*, 180, 111012.